PCT WORLD INTELLECTUAL PROPERTY ORGANIZATION
International Bureau

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6 : A61L 25/00, A61K 9/70 — A1

(11) International Publication Number: WO 98/44962

(43) International Publication Date: 15 October 1998 (15.10.98)

(21) International Application Number: PCT/US98/06317

(22) International Filing Date: 31 March 1998 (31.03.98)

(30) Priority Data:
08/823,948 8 April 1997 (08.04.97) US

(71) Applicant: BECTON DICKINSON AND COMPANY [US/US]; One Becton Drive, Franklin Lakes, NJ 07417-1880 (US).

(72) Inventors: KHAN, Mohammad, A.; 10005 S. Falcon Hurst Drive, Sandy, UT 84092 (US). HOANG, Minh, Q.; 4905 Avant Circle, Taylorsville, UT 84118-1814 (US).

(74) Agent: LEE, Eric, M.; Becton Dickinson and Company, One Becton Drive, Franklin Lakes, NJ 07417-1880 (US).

(81) Designated States: BR, CA, CN, CZ, HU, JP, KE, KP, KR, MX, NZ, SG, European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).

Published
With international search report.
Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.

(54) Title: SURGICAL SITE PREPARATION COMPOSITION FOR A SKIN SURFACE

(57) Abstract

An antimicrobial film forming surgical site preparation composition includes a film forming material and an antimicrobial agent soluble in a fugitive solvent. The composition when applied to the skin surface forms a substantially water insoluble, substantially tack-free flexible film adherent to the skin surface. The film is capable of releasably retaining the antimicrobial agent to substantially inhibit microbial growth on the skin surface. The film releases sufficient antimicrobial agent to substantially eliminate the microorganisms normally present on the skin surface to prepare the surface for the procedure and continues to release the antimicrobial agent during the procedure and subsequent wound healing. The composition can be easily washed from fabric and does not stain the fabric even where the fabric is treated with chlorine bleach. In addition, a smooth continuous film is formed without the use of a separate plasticizer.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania
AM	Armenia
AT	Austria
AU	Australia
AZ	Azerbaijan
BA	Bosnia and Herzegovina
BB	Barbados
BE	Belgium
BF	Burkina Faso
BG	Bulgaria
BJ	Benin
BR	Brazil
BY	Belarus
CA	Canada
CF	Central African Republic
CG	Congo
CH	Switzerland
CI	Côte d'Ivoire
CM	Cameroon
CN	China
CU	Cuba
CZ	Czech Republic
DE	Germany
DK	Denmark
EE	Estonia
ES	Spain
FI	Finland
FR	France
GA	Gabon
GB	United Kingdom
GE	Georgia
GH	Ghana
GN	Guinea
GR	Greece
HU	Hungary
IE	Ireland
IL	Israel
IS	Iceland
IT	Italy
JP	Japan
KE	Kenya
KG	Kyrgyzstan
KP	Democratic People's Republic of Korea
KR	Republic of Korea
KZ	Kazakstan
LC	Saint Lucia
LI	Liechtenstein
LK	Sri Lanka
LR	Liberia
LS	Lesotho
LT	Lithuania
LU	Luxembourg
LV	Latvia
MC	Monaco
MD	Republic of Moldova
MG	Madagascar
MK	The former Yugoslav Republic of Macedonia
ML	Mali
MN	Mongolia
MR	Mauritania
MW	Malawi
MX	Mexico
NE	Niger
NL	Netherlands
NO	Norway
NZ	New Zealand
PL	Poland
PT	Portugal
RO	Romania
RU	Russian Federation
SD	Sudan
SE	Sweden
SG	Singapore
SI	Slovenia
SK	Slovakia
SN	Senegal
SZ	Swaziland
TD	Chad
TG	Togo
TJ	Tajikistan
TM	Turkmenistan
TR	Turkey
TT	Trinidad and Tobago
UA	Ukraine
UG	Uganda
US	United States of America
UZ	Uzbekistan
VN	Viet Nam
YU	Yugoslavia
ZW	Zimbabwe

SURGICAL SITE PREPARATION COMPOSITION FOR A SKIN SURFACE

Field of Invention

This invention relates to a surgical site preparation composition. More specifically, this invention relates to a film forming surgical site preparation composition having an antimicrobial agent that is released onto the skin. Even more specifically, this invention relates to an antimicrobial film forming surgical site preparation composition that has improved film forming properties and that can be easily washed from hospital bedding.

Background of the Invention

The normal surface of the skin has a multiplicity of microorganisms on it. As long as the skin surface is intact, the microorganisms generally present no problem to the body, achieving some natural balance with each other. When a surgical procedure is conducted which breaches the natural barrier formed by the skin, it is important that these normally present microorganisms be prevented from entering the wound.

Various protocols to reduce or eliminate skin microorganisms have been developed and are generally practiced rigorously. The protocols generally involve a thorough scrubbing of the skin surface for a prescribed time with an antimicrobial agent such as isopropyl alcohol, an iodophor or polyvinylpyrrolidone iodine. If hair is present in the area, that area may possibly be shaved. The patient is then draped with sterile drapes so that only the immediate area of the procedure is exposed. Following th

procedur , the wound area is covered with a dressing for isolation until healing is substantially complete.

These procedures are generally successful, with the occurrence of post-surgical infections being maintained at a low level in most situations. The goal of all these practices is to rapidly decrease the microbial count present on the skin, then prevent regrowth of the organisms during the period when the surgical site is open and during the subsequent healing process. However, during the procedure, the freshly scrubbed site may be subjected to blood, various body fluids and saline washes coupled with mechanical abrasion by sponges and the like. The effect of these washes may be to remove any residual antimicrobial agent and allow a regrowth of microorganisms that potentially may enter the open wound. Attempts have been made to address this problem by incorporating the antimicrobial agent into a film that is applied to the area on the skin where the surgical procedure will take place.

U.S. Patent No. 4,374,126 to Cardelli et al. teaches a composition and method for forming a film from an alcohol soluble carboxylated polyacrylate which includes an antimicrobial agent, an adhesion promoter and a difunctional amide for crosslinking the polymer as the alcohol solvent evaporates. The film formed is thus resistant to body fluids, can remain on the skin for up to two days providing both initial and sustained anti-microbial activity.

U.S. Patent No. 4,542,012 to Dell teaches a film forming polymer containing complexed iodine as a broad spectrum antimicrobial agent. The composition is applied to the skin from a volatile solvent, which when evaporated, leaves the iodine containing polymer film. The iodine is released from the film to provide antimicrobial action.

U.S. Patent No. 5,173,291 to Brink teaches an iodine containing aqueous polymer emulsion which forms a film when applied to the skin surface. The film releases the iodine as an antimicrobial agent.

It is important in these film forming compositions that a smooth continuous film be formed so that the area on the skin where the surgical procedure is to take place remains covered by the film. Typically a plasticizer is used to provide toughness, ductility and flexibility to the film and ensure that a smooth film results.

Unfortunately, the above described compositions that use iodine as the microbial agent are not entirely satisfactory. This is because there is a desire in the medical community to avoid the use of iodine as an antimicrobial agent since iodine is corrosive to some materials used in the health care setting. In addition, under some conditions iodine can be an irritant. Alcohol also is problematic because its effectiveness as an antimicrobial is limited, it has no persistent effect as a germicide, it is an irritant and it is flammable. Thus there has been a move in the medical community toward the use of chlorhexidine as an antimicrobial agent.

One antimicrobial film forming surgical site preparation composition that addresses this problem is described in U.S. Patent No. 5,547,662 to Khan et al. The composition disclosed there uses chlorhexidine diacetate as the antimicrobial agent and provides a visual indication of the area to which the composition has been applied by the use of a dye. The use of a dye is important because if alcohol or chlorhexidine is used as the antimicrobial agent, visualization of the area to which the film has been applied is difficult. Alcohol and chlorhexidine are water white and thus are difficult to see. Iodine does not have this problem because it is brown.

Although the antimicrobial film forming surgical site preparation composition disclosed in Khan t al. works for its intended purpose it could

be improv d. For example, it is known that chlorh xidine will stain fabric when the fabric is washed using chlorine bleach. Chlorine bleach is typically used in the hospital and other health care facilities to clean and disinfect bedding and patient gowns as well as other fabric material used in health care facilities.

In addition, with all of the above described antimicrobial film forming surgical site preparation compositions, it is important that an appropriate moisture transmission rate exist for the film once it is applied to the skin. If the moisture transmission rate is too low, any moisture generated between the patient's skin and the film cannot permeate through the film. If moisture is allowed to collect on the skin, the moisture provides a potential breeding ground for antimicrobial growth and can facilitate the delamination of the formed film.

Summary of the Invention

It is therefore an object of this invention to provide an antimicrobial film forming surgical site preparation composition that provides a smooth, flexible, ductile and tough film.

It is another object of this invention to provide an antimicrobial film forming surgical site preparation composition that avoids the use of iodine as the antimicrobial agent.

It is yet another object of this invention to provide an antimicrobial film forming surgical site preparation composition that can be easily washed out of fabric and that allows the fabric to be disinfected with chlorine bleach without the antimicrobial film forming surgical site preparation composition staining fabric.

It is still another object of this invention to provide an antimicrobial film forming surgical site preparation composition that has a satisfactory moisture transmission rate.

The antimicrobial film forming surgical site preparation composition of this invention includes a fugitive solvent, a film forming material which is soluble in the fugitive solvent, and an antimicrobial agent which is soluble in the solvent and which is capable of being releasably retained in the film forming material. The film forming material and the antimicrobial agent are dissolved in the fugitive solvent for application to the surface area of the skin intended as a surgical site. As the fugitive solvent evaporates, the film forming material forms a substantially water insoluble, substantially tack-free flexible film which is adherent to the skin surface. The film is capable of releasing the antimicrobial agent and substantially inhibiting microbial growth on the skin surface during the surgical procedure and subsequent wound healing.

The fugitive solvent is a liquid that has appreciable volatility in the range of 25°C to 40°C such as isopropanol, ethanol, ethylene dichloride, acetone, ethyl acetate, 1,1,2-trichloro-trifluoroethane and the like which is capable of dissolving the components of the composition. Preferably, the fugitive solvent is ethyl alcohol.

The film forming material is an organic polymeric material such as ethyl cellulose, methoxy cellulose, hydroxypropyl cellulose, hydroxyethyl cellulose, hydroxypropylemethyl cellulose, polyvinylpyrrolidone/vinyl acetate copolymer and crosslinked pyrrolidone. Preferably the film forming material is ethyl cellulose.

The antimicrobial agent is present in a quantity sufficient to inhibit microbial growth on the surface of the skin. The antimicrobial agent is chlorhexidine gluconate.

Oth r elements may be included in the composition. For xample, a non-ionic surfactant may be used to help release the antimicrobial agent from the film and to help produce a uniform film. A dye may be used to provide a visual indication of the exact area where the composition has been applied to the skin. And a fragrance may be used.

Detailed Description of the Invention

The antimicrobial film forming surgical site preparation composition of this invention includes a fugitive solvent, a water insoluble film forming material soluble in the solvent and an antimicrobial agent soluble in the solvent. The antimicrobial agent is also releasably retained in the film forming material. The film forming material and the antimicrobial agent are applied to the skin surface with the fugitive solvent to form a substantially water insoluble, substantially tack-free flexible film after the solvent evaporates. The film is adherent to the skin surface and releases the antimicrobial agent onto the skin surface. This substantially eliminates microbial growth on the skin surface during the procedure and during wound healing.

The term "fugitive solvent" as used herein describes a solvent having an appreciable vapor pressure, hence it is volatile, at temperatures between about 25°C and about 40°C. Suitable fugitive solvents are alcohols, esters, chlorinated hydrocarbons, esters and chlorofluorocarbons. Exemplary fugitive solvents include isopropanol, ethanol, ethyl acetate, trichloromethane, acetone and 1,1,2-trichlorotrifluoroethane.

It has been found that where chlorhexidine gluconate is used as the antimicrobial agent, a number of surprising benefits are achieved. Chlorhexidine gluconate has an affinity for cellulosic material and acts as a plasticizer. Thus, wh r chlorhexidine gluconate is used with a cellulosic

material, a smooth continuous film is formed. This effect is seen at chlorhexidine gluconate concentrations ranging from as low as about 0.05% to as high as about 3%. In addition, where chlorhexidine gluconate is used, no separate plasticizer is needed to form an acceptable film. Finally, the antimicrobial effect of the chlorhexidine gluconate is seen in concentrations as low as about 0.1%. Preferably, a concentration of about 0.8% to about 2% is used.

Consistent with the foregoing, suitable film forming materials include but are not limited to ethyl cellulose, methoxycellulose, hydroxyethyl cellulose, polyvinylpyrrolidone/vinyl acetate copolymer and cross-linked pyrrolidone. Preferably ethyl cellulose is used in a concentration of between about 3 percent to about 4 percent.

Since the chlorhexidine gluconate has an affinity for the film forming material, it binds with that material. Thus, if the film forming composition of this invention is spilled on fabric, the chlorhexidine gluconate is not absorbed by the fabric but instead stays with the film forming material. This facilitates the washing of the fabric. Thus even where chlorine bleach is used during the wash, insufficient amounts of the chlorhexidine gluconate remain on the fabric to allow it to stain. In addition, since no separate plasticizer, which typically would be sparingly water soluble, is used there is no other material that would be available to retain the chlorhexidine gluconate and the ethyl cellulose on the fabric to allow staining to occur. As shown below, even at chlorhexidine gluconate concentrations of about 3%, the use of the present invention results in no staining.

The antimicrobial film forming surgical site preparation composition of this invention may also include a non-ionic surfactant, a dye and a fragrance. Preferably a polyoxyethylene-polyoxypropylene condensate,

i.e. a non-ionic surfactant, is us d in a concentration of between about 2% and about 2.5%. Such a surfactant is a Pluronic® polyol sold by BASF Wyandotte Corporation of Wyandotte, MI. Preferably a Pluronic L101 and a Pluronic L31 are used. In addition, preferably a yellow dye and a green dye are used in a total concentration of between about 0.09% and about 0.12%. Finally, preferably a Neutrogena fragrance is used in a concentration of between about 0.08% and about 0.12%.

The following examples are provided to illustrate the invention, but are not to be considered to be limitative of the invention.

Example I

The laundrability of the antimicrobial film forming surgical site preparation composition of this invention was shown by pouring a small volume of the composition containing 1% chlorhexidine gluconate on a piece of fabric. The fabric was then dried and washed with a chlorine bleach and detergent solution. The washed fabric showed no signs of a stain from the composition. Separately, a piece of fabric was similarly treated with a 1% chlorhexidine gluconate solution in ethanol. The fabric was washed with a chlorine bleach and detergent solution. The washed fabric exhibited a brownish stain.

Example II

The following compositions were made to assess the film integrity, antimicrobial effectiveness and staining properties of the antimicrobial film forming surgical site preparation composition of this invention.

Ingredients	Comp 1	Comp 2	Comp 3	Comp 4	Comp 5	Comp 6	Comp 7	Comp 8
Denatured Ethyl Alcohol SD40	64.0	71.1	83.8	83.8	83.8	83.8	83.8	83.8
Ethyl Cellulose	3.5	3.9	3.5	3.5	3.5	3.5	3.5	3.5
Chlorhexidine Gluconate	5.0	3.3	0.3	0.1	0.05	0.01	0.005	0.001
Pluronic L101	2.0	2.2	2.0	2.0	2.0	2.0	2.0	2.0
Pluronic L31	0.3	0.33	0.3	0.3	0.3	0.3	0.3	0.3
D&C Yellow No. 10	0.1	0.11	0.1	0.1	0.1	0.1	0.1	0.1
FD&C Green No. 3	0.005	0.006	0.005	0.005	0.005	0.005	0.005	0.005
Purified Water	24.5	18.35	9.4	9.6	9.7	10.0	9.9	9.74
Neutrogena Fragrance	0.1	0.11	0.1	0.1	0.1	0.1	0.1	0.1

Film Integrity

The films formed from these various compositions were examined for their smoothness, flakiness and cracking. Although the film cast with Composition No. 1 was slightly sticky, cruddy, and cloudy it was acceptable. The films formed from compositions 2, 3 and 4 were uniform with no cracks or flakes. Film cast with example Composition No. 5 was acceptable. However, the quality of the film was not as good because it showed cracks in the film. Similarly, the quality of the film cast with Composition Nos. 6, 7 and 8 deteriorated as the concentration of chlorhexidine was reduced from 0.01% to 0.001%.

Laundry Staining

Composition Nos. 1 and 2 were used to check the staining properties of the antimicrobial film forming surgical site preparation composition of this invention. When a small volume of Composition No. 1 was applied to fabric and the fabric was washed in a chlorine bleach and detergent solution, the fabric was stained. However, when a small volume of Composition No. 2 was tried, no staining occurred.

Antimicrobial Effectiveness

Composition Nos. 3, 4, 5 and 6 were tested for zone of inhibition. The results are described below.

Comp. No.	mm Zone of Inhibition; S. Aureaus	mm Zone of Inhibition; P. Aeruginosa
3	15	Vague zone with no growth under the film
4	9	Vague zone with no growth under the film
5	Vague Zone	Positive growth under the film
6	No Zone	Positive growth under the film

Example III

Since chlorhexidine gluconate has an affinity for cellulosic material, it binds with ethyl cellulose and holds the molecules together. When a film is cast out of the composition of the present invention, the film is held together and appears smooth without any flakiness or cracks. If the chlorhexidine gluconate is not present in the solution, the film produced out of the solution is not uniform. The film shows white flakes and the film cracks. This observation was confirmed by conducting the following experiment.

Ingredients	Comp. No. 1	Comp. No. 2	Comp. No. 3	Comp. No. 4	Comp. No. 5
Denatured Ethyl Alcohol SD40	83.8	83.8	83.8	83.8	83.8
Ethyl Cellulose	3.5	3.5	3.5	3.5	3.5
Chlorhexidine gluconate	1.04	–	–	–	–
Pluronic L101	2.0	2.0	2.0	2.0	2.0
Pluronic L31	0.3	0.3	0.3	0.3	0.3
D&C Yellow No. 10	0.1	0.1	0.1	0.1	0.1
FD&C Yellow No. 3	0.005	0.005	0.005	0.005	0.005
Purified Water	9.16	10.2	9.16	9.2	9.2
Neutrogena Fragrance	0.1	0.1	0.1	0.1	0.1
Para-chloro-meta-xylenol	–	–	-	1.0	–
Polyhexamethylene biguanide hydrochloride	–	–	1.04	–	–
Iodine	–	–	–	–	1.0

Film Casting

Twenty-five grams of each of the compositions was poured into a 98 mm diameter plastic petri dish. The dish was then placed under the hood at room temperature for the solvent to evaporate overnight. The film thus produced was examined. The results are described below.

Film From Composition No.	Film Characteristics
1	Nice uniform film, no cracks or flakes
2	Discontinuous, cracked, and flaky film
3	Discontinuous, cracked and flaky film
4	Discontinuous, cracked and flaky film
5	Film hard to dry, dried area cracked and flaky

The above results clearly indicate that chlorhexidine gluconate uniquely acts as a binder for the film and produces a uniform film.

Example IV

The following experiment shows the surprising benefits of the composition of the present invention are achieved only by using chlorhexidine gluconate in combination with ethyl alcohol and ethyl cellulose.

Ingredients	Composition No. 1 (w/w)	Composition No. 2 (w/w)
Ethyl cellulose	3.5	3.5
Propylene glycol methyl ether PM	15.0	--
Isopropyl alcohol	73.0	--
Pluronic L 101	2.0	2.0
Pluronic L31	0.3	0.3
Chlorhexidine diacetate	1.0	1.0
Water	5.0	9.2
D&C Yellow No. 10	0.1	0.1
FD&C Green No. 3	0.005	0.005
Neutrogena Fragrance	0.1	0.1
Ethanol SD40	–	83.8

Results

Composition No. 1 provides a very uniform film when 25g of the composition is poured into the petri dish and the solvent is allowed to evaporate. In the laundry stain test, this composition produces a light brownish stain on the cloth as a result of the reaction with chlorine bleach in the wash. Composition No. 2 fails to produce an acceptable film. The film was very flaky, not uniform, and had cracks all over. In the laundry stain test, this composition did not produce the characteristic brown stain in the wash which contained detergent and chlorine bleach.

Example V

The moisture transmission rate of the film formed from the composition of the present invention was determined by the following experiment. Approximately 2.5" diameter pieces of Tyvek® 1059B sheets were generously painted on the rough side with the composition of the present invention to simulate the application on the skin. After drying, a smooth and uniform film was formed. Sheets without the film were used as controls. The water-vapor transmission rate was determined by using the Fisher/Payne permeability cup. The results are tabulated below. For comparison, water-vapor transmission rates of several commercially available I.V. transparent dressing are also reported.

Product	Moisture Transmission Rate ($gH_2O/M^2/day$)
1. Tyvek® 1059B	1265
2. Tyvek® 1059B with Film formed from composition of the invention	1081
3. Opsite® Transparent Catheter Dressing	626
4. Tegaderm® Transparent Catheter Dressing	502
5. Bioclusive Transparent Dressing	486

These results indicate that when the composition of the present invention is applied to Tyvek® 1059B sheets, the resulting film is permeable to moisture and in fact, has a higher moisture transmission rate than several commercially available dressings.

Example VI

Another experiment was conducted using different film forming materials.

Ingredients	Comp. 1	Comp. 2	Comp. 3	Comp. 4	Comp. 5
Ethyl SD40	70.0	68.0	70.0	68.0	83.8
Hydroxypropyl methyl cellulose	1.5	1.5	--	--	--
Hydroxypropyl cellulose	--	--	1.5	1.5	--
Polyvinylpropyrrolidone K90	--	--	--	--	3.51
Pluronic L101	2.0	1.9	2.0	1.9	2.0
Pluronic L31	0.3	0.3	0.3	0.3	0.3
Chlorhexidine gluconate	0.3	0.98	0.3	0.98	1.04
D&C Yellow No. 10	0.1	0.1	0.1	0.1	0.1
FD&C Green No. 3	0.005	0.005	0.005	0.005	0.005
Water	25.2	26.92	25.2	26.92	8.66
Neutrogena Fragrance	0.1	0.1	0.1	0.1	0.1

Film Quality

The films produced from Composition Nos. 1, 2, 3 and 4 were sticky and took a long time to dry. This is due to the fact that both hydroxypropyl cellulose and hydroxypropyl methyl cellulose are water soluble. The film produced from Composition No. 5 dried much faster compared to the films

formed from Composition Nos. 1, 2, 3 and 4. However, the film formed from Composition No. 5 was sticky. Again, this is due to the fact that polyvinyl pyrrolidone is soluble in water and is sticky in nature when it is in contact with moisture. The film quality was good in all the examples. No cracks or flakiness were observed. When applied on the skin, all of the above compositions form a non-sticky film.

Laundry Staining

All of the compositions did not produce the characteristic stain of chlorhexidine when fabric containing a small volume of the composition was washed in detergent containing chlorine bleach.

Test Procedure For Zone Of Inhibition

Mueller Hinton agar plates are inoculated with standardized broth culture (titer=approximately 10^8 count per ml) by evenly streaking in two directions over the entire surface of the plate with a saturated cotton swab. After the inoculum is dried, a 6 mm sample disk is embedded into the agar. The plates are inverted and incubated at 37°C overnight. The clearing zones of inhibition are measured and reported as diameter (mm) clearing zone from one edge to the other. The clearing zones include the 6 mm diameter disk size.

Comp. No.	Zone of Inhibition MM Zone of Inhibition S. aureus	MM Zone of Inhibition P. aeruginosa
1	19	10
2	22	13
3	20	11
4	20	12
5	25	13

The t st results indicate that all of the films from th se compositions are very effective against S. aureus and P. aeruginosa.

Example VII

The following compositions were made to demonstrate the differences between films containing either chlorhexidine gluconate or chlorhexidine diacetate without any surfactants.

Ingredients	Comp. No. 1 (W/W)	Comp. No. 2 (W/W)
Ethanol SD40	83.8	83.8
Ethyl cellulose	3.5	3.5
Chlorhexidine gluconate	1.0	--
Chlorhexidine diacetate	--	1.0
Water	11.7	11.7

Ethyl cellulose was first dissolved into ethanol and the rest of the ingredients were mixed. Films were cast by pouring 25g of the solution into a petri dish and evaporating the solvent overnight.

Test Results

Film Quality: The film formed from Composition No. 1 was continuous with no flakiness and no cracks.

The film formed from Composition No. 2 showed flakiness and cracks.

Laundry Staining: The film formed from Composition No. 1 did not stain the fabric when treated with detergent and chlorine bleach. The film formed from Composition No. 2 produced the characteristic brown stain when the fabric was treated with detergent and chlorine bleach.

The two films were tested for zone of inhibition according to the procedure reported earlier. The results are given below.

Zone of Inhibition:

	(mm) Diameter Clearing Zone S. Aureus	(mm) Diameter Clearing Zone E. Coli
Composition No. 1	22	20
Composition No. 2	13	16

Thus it is seen that an antimicrobial film forming surgical site preparation composition is provided that provides a tough, ductile, flexible and smooth film, that avoids the use of iodine as the antimicrobial agent and that easily washes out of fabric without staining, even in the presence of chlorine bleach and that provides a satisfactory moisture transmission rate.

What is Claimed is:

1. An antimicrobial film forming surgical site preparation composition, comprising:

a fugitive solvent;

a film forming material soluble in the solvent; and

chlorhexidine gluconate.

2. The composition of claim 1 wherein the chlorhexidine gluconate is present in a quantity ranging between about 0.05% to about 3%.

3. The composition of claim 2 wherein said fugitive solvent is selected from the group consisting of isopropanol, ethanol, ethylene dichloride, acetone, ethyl acetate and 1,1,2-trichloro- trifluoroethane.

4. The composition of claim 3 wherein said film forming material is selected from the group consisting of ethyl cellulose, methoxy cellulose, hydroxypropyl cellulose, hydroxyethyl cellulose, hydroxypropylmethyl cellulose, polyvinyl pyrrolidone, vinyl acetate, and cross linked pyrrolidone.

5. An antimicrobial film forming surgical site preparation composition comprising a homogeneous solution of:

Ingredient	Amount (Parts/Hundred, {wt./wt.})
ethyl cellulose	about 2.5 to about 4.5
chlorhexidine gluconate	about 0.05 to about 3
ethyl alcohol	quantity sufficient to make 100 parts.

6. The composition of claim 5 further comprising a non-ionic surfactant.

7. The composition of claim 6 wherein the non-ionic surfactant is a polyoxyethylene-polyoxypropylene condensate.

8. The composition of claim 7 wherein the polyoxyethylene-polyoxypropylene condensate comprises between about 2% and about 2.5% of the composition.

9. An antimicrobial film forming surgical site preparation composition, comprising:

a fugitive solvent;

a film forming material soluble in the solvent; and

chlorhexidine gluconate where the composition does not contain a separate plasticizer to form an acceptable film.

10. The composition of claim 9 wherein the chlorhexidine gluconate is present in a quantity ranging between about 0.05% to about 3%.

11. The composition of claim 10 wherein the film forming material is ethyl cellulose.

12. The composition of claim 11 wherein the ethyl cellulose is present in a quantity ranging from about 3% to about 4%.

13. The composition of claim 12 wher in the fugitive solvent is ethyl alcohol.

INTERNATIONAL SEARCH REPORT

In. ational Application No
PCT/US 98/06317

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 A61L25/00 A61K9/70

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 A61L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP 0 640 352 A (BECTON DICKINSON CO) 1 March 1995 see page 2, line 53 - page 3, line 16 see page 4, line 11 - line 19 see example 2; table 1 see claims 5-7,9	1-13
A	US 4 604 384 A (GOODMAN MAXINE ET AL) 5 August 1986 see column 1, line 57 - column 2, line 44 see column 3, line 37 - line 43	1,2,5,9, 10

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

"A" document defining the general state of the art which is not considered to be of particular relevance

"E" earlier document but published on or after the international filing date

"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)

"O" document referring to an oral disclosure, use, exhibition or other means

"P" document published prior to the international filing date but later than the priority date claimed

"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention

"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone

"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.

"&" document member of the same patent family

Date of the actual completion of the international search	Date of mailing of the international search report
19 August 1998	25/08/1998

Name and mailing address of the ISA	Authorized officer
European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016	Heck, G

Form PCT/ISA/210 (second sheet) (July 1992)

INTERNATIONAL SEARCH REPORT

Information on patent family members

In ational Application No
PCT/US 98/06317

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
EP 0640352 A	01-03-1995	US 5547662 A	20-08-1996
		CA 2130015 A	28-02-1995
		JP 7165611 A	27-06-1995
US 4604384 A	05-08-1986	AU 558482 B	29-01-1987
		WO 8400111 A	19-01-1984
		DE 3376957 A	14-07-1988
		EP 0112852 A	11-07-1984